

**WHAT IS CLAIMED IS:**

1. A semiconductor wafer polishing pad comprising a polishing layer and a cushion layer, wherein the polishing layer is formed from foamed polyurethane, has a flexural modulus of 250 to 350 MPa, the cushion layer is  
5 formed from closed-cell foam and has a thickness of 0.5 to 1.0 mm and a strain constant of 0.01 to 0.08  $\mu\text{m}/(\text{gf}/\text{cm}^2)$ .

2. The polishing pad according to Claim 1,  
10 wherein the foamed polyurethane has an average cell diameter of 1 to 70  $\mu\text{m}$ .

3. The polishing pad according to Claim 1 or Claim 2, wherein the foamed polyurethane has a  
15 specific gravity of 0.5 to 1.0  $\text{g}/\text{cm}^3$ .

4. The polishing pad according to anyone of Claims 1 to 3, wherein the foamed polyurethane has a hardness of 45 to 65.  
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5. The polishing pad according to anyone of Claims 1 to 4, wherein the foamed polyurethane has a compressibility of 0.5 to 5.0%.

25 6. The polishing pad according to anyone of

Claims 1 to 5, wherein the cushion layer is formed from at least one material selected from the group consisting of polyurethane resin and polyethylene resin.

- 5                    7. A method of producing a semiconductor device comprising at least a step of polishing the surface of the semiconductor wafer by using the polishing pad according to anyone of Claims 1 to 6.